

Work Order ID 111361

January-13-14 2:50:01 PM

111361

Ship

JAN 15

Page 1

Item ID: D412-760-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Aft Cabin Wall & Pylon Protector

Stop

NS2

Start Date: 1/13/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/14/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLC

Date: 14-01-13

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D412-760	G
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jb

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-760-111 CHG002

2x MLC 14-01-13
DAS 31 14-01-14
9-89

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2 DAS 33 14-01-14
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS 31 14-01-14
9-89

2x

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1 1 1361

Page 2

Accept

N900040100

Setup Start *NS1*

Item Name: Aft Cabin Wall & Pylon Protector

Stop *NS2*

Start Date: 1/13/14 **Start Qty:** 2.00

~

Cust Item ID:

Required Date: 1/14/14 **Req'd Qty:** 2.00

~

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-760-011

Location: 062
PPP Rev: 5

PPP Rev:

140

QC21- Final Inspection - Work Order Release

0.00

140

OC

Memo

0.00

Quality Control

2 DAS
6
9-89 14-1-15 Z

MLJ 14-01-15

④ 14-01-15

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111361

D412-760-111

Required Date: 1/14/14

Required Qty: 2.00

Comments: IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3933-1 Aft Wall Protector	DAS 31 9-89	Manufactured	No			110	Each	0.0000	11	2	**	111357	68-6 28 32 9-89
D3933-2 Aft Wall Protector, RH	DAS 31 9-89	Manufactured	No			110	Each	0.0000	1	2	**	111358	DAS 32 9-89
D3935-1 Pylon Wall Protector, LH	DAS 31 9-89	Manufactured	No			110	Each	0.0000	1	2	**	111359	DAS 32 9-89
D3935-2 Pylon Wall	DAS 31 9-89	Manufactured	No			110	Each	0.0000	1	2	**	111360	DAS 32 9-89
D3942-1 Angle	DAS 31 9-89	Manufactured	No			110	Each	45.0000	14	28	**		DAS 33 9-89
					<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>			
					ST074		45						
					106234		23			23x106234			
					108869		22			5409869			
D3942-3 Clip	DAS 31 9-89	Manufactured	No			110	Each	41.0000	10	20	**		DAS 33 9-89
					<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>			
					ST074		41						
					108726		20						
					97486		21			97486			

Picklist Print

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Work Order ID: 111361

111361

Parent Item: D412-760-111

D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 1/13/14

Required Date: 1/14/14

Start Qty: 2.00

Required Qty: 2.00

MS27039-4-10

Purchased

No

110

Each

140.0000

4

8

MS27039-4-10

Screw

DAS
31
9-89

Location

ST306

Loc Qty

140

Loc Code

124552

140

**

DAS
33
9-89

MS27039-4-14

Purchased

No

110

Each

90.0000

6

12

MS27039-4-14

SCREW

DAS
31
9-89

Location

ST307

Loc Qty

90

Loc Code

124552
m127432

40

50

**

DAS
33
9-89

MS27039-5-08

Purchased

No

110

Each

116.0000

6

12

MS27039-5-08

Screw

DAS
31
9-89

Location

ST307

Loc Qty

116

Loc Code

124902

116

**

DAS
33
9-89

MS27039-5-12

Purchased

No

110

Each

50.0000

8

16

MS27039-5-12

Screw

DAS
31
9-89

Location

ST307

Loc Qty

50

Loc Code

124604
m127431
m127548

40

3

7

**

DAS
33
9-89

DART AEROSPACE LTD.

REFERENCE ONLY

DAS
31
9-89

IIN-D412-760

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14-01-14

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: G
Date: 13.01.03